# Kenos® Sack Gripper – KSG

The specific know-how in this segment has led to a system dedicated to all the different applications of sack handling. Are suitable to handle sacks up to 50Kg (110 lb.)



- The integrated vacuum generator is a multi-stage COAX® ejector of easy maintenance. The multi-stage COAX® ejector used offers the possibility to be simply increased even after the installation if necessary.
- As an alternative, the KSG system can be used with external vacuum generation with side channel blower.
- Configurable on www.piab.com with all documentation available at your hands (Datasheet, manual and CAD).



Typical applications, sacks with different quality and content.







# **KENOS®KSG**



- ► The KSG (Kenos Sack Gripper) can be equipped with integrated COAX® cartridges or connector for external vacuum source.
- The KSG is designed and capable to handle heavy sacks in different material, shapes and weight.
- ▶ Options with foam sealing foam or metal sealing ring for longer life.
- ➤ Three-stage COAX® cartridge MIDI with extra high initial vacuum flow. Large vacuum flow in relation to energy consumption. State-of-the-art ejector technology inside.

### Technical data

Description	Unit	Value
Feed pressure, max.	MPa	0.7
Temperature range	°C	0-50
Weight	kg	4-5
Material	-	Al, NR, SS, NBR
Noise level	dBA	70
Connection, compressed air	-	G 1/4"

### Vacuum flow

vacaam now										
Feed pressure	Air		Vacuum flow (NI/s) at different vacuum levels (-kPa)							
pump / nozzle	consumption									
	per pump									
MPa	NI/s	0	10	20	30	40	50	60	70	-kPa
0.6	5.25	18	10.5	7.8	5.1	2.7	1.8	1.5	1.05	75

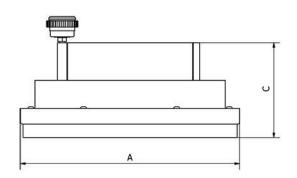
Theoretic gripping force on rigid and stable surface with completely covered module, without safety factor.

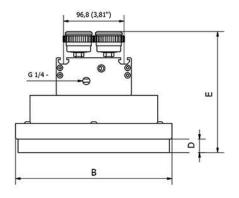
#### Values specified in data sheet are tested at:

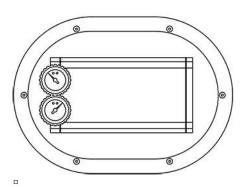
- Room temperature (20 $^{\circ}$ C [68 $^{\circ}$ F] ± 3 $^{\circ}$ C [5.5 $^{\circ}$ F]).
- Standard atmosphere (101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg]).
- Relative humidity 20-70%.
- Compressed air quality, DIN ISO 8573-1 class 4.



## Dimensional drawing







	mm [in]
А	310 [12.20'']
В	210 [8.27'']
С	152 [5.98"]
D	22 [0.87'']
Е	194 [7.64'']

## Pneumatic diagram

# Ordering information

Description	Product code
KENOS*KSG With sealing ring, 310-210 mm, NR sealing ring, 3 cartridge Si32-3, Without	KSG.E.310-210.G1.S3.X.M1
control, Vacuum and pressure gauge	



# Ordering information, spare part foam

Description	Art. No.
NR Foam incl. Mounting plate-ATC-310x210	NR Foam incl. Mounting
	plate-ATC-310x210
NR Foam-G1-310x210	NR Foam-G1-310x210



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Description	Unit	Value	
Feed pressure, max.	MPa	0.7	
Temperature range	°C	0-50	
Weight	kg	6-7	
Material	-	Al, NBR	
Noise level	dBA	70	
Connection, compressed air	-	G 1/4"	



### Technical data, digital vacuum switch

Description	Unit	Value		
Shock resistant, 3x XYZ value	G	10		
Current consumption	mA	40		
Supply voltage	VDC	24		
Humidity	%RH	35-85		
Insulation at 500 VDC	ΜΩ	50		
Cable specification	-	With connector 150mm		
Electrical connection	-	M8 4 pole male connector		
Current, max	mA	125		
Display		7 segments, LCD 3 color display		
		(red/green/orange)		
High voltage resistance	VAC	1000		
Vibration resistance	-	10-150-10 scan for 1 min Hz (1.5mm or 10G,		
		2h in XYZ direction)		
Hysteresis	-	Adjustable, 1-8 kPa		
Signal range		0-101.3		
Valve function	-	PNP NO/NC (2x)		

### Technical data, electrical solenoid valve

Description	Unit	Value
Operating pressure range	MPa	0.15-0.7
Current consumption	mA	17
Supply voltage	VDC	24
Electrical connection	-	M8 3 pole male connector
Allowable voltage	-	± 10% rated voltage
Manual override	-	Push-locking slotted style
Impact / Vibration resistance	m/s <sup>2</sup>	150/30
Coil rated voltage	Vcc	Coil rated voltage
Surge voltage supressor	-	Diode
Indicator light		LED

### Vacuum flow

Feed pressure pump / nozzle	Air consumption per pump		Vacuum flow (NI/s) at different vacuum levels (-kPa)						Max vacuum	
MPa	NI/s	0	10	20	30	40	50	60	70	-kPa
0.6	5.25	18	10.5	7.8	5.1	2.7	1.8	1.5	1.05	75

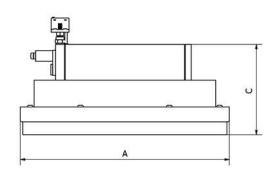
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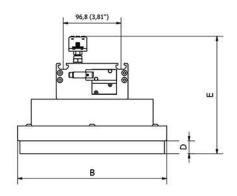
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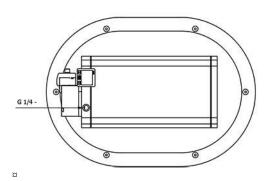
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- Standard atmosphere (101.3 [29.9 inHg]  $\pm$  1.0 kPa [0.3 inHg]).
- Relative humidity 20-70%.
- Compressed air quality, DIN ISO 8573-1 class 4.

### Dimensional drawing









 mm [in]

 A
 400 [15.75"]

 B
 250 [9.84"]

 C
 135 [5.31"]

 D
 5 [0.20"]

 E
 180 [7.09"]

### Pneumatic diagram

## Ordering information

Description	Product code
KENOS®KSG With sealing ring, 400-250 mm, Metal ring, 3 cartridge Si32-3, EV vacuum	KSG.E.400-250.G3.S3.V1.M2
N.C., Digital vacuum switch	