

KDS Screwdrivers for Automation | Torque range 0.05 – 50 Nm

The KDS CA screwdrivers are part of the K-DUCER series for automated applications. They are the ideal solution for assembly lines with robots or any other machine requiring Industry 4.0 standards. The torque range covers 0.1 - 50 Nm.

Excellent precision and accuracy

KDS transducerized screwdrivers are designed to ensure a high-quality torque and angle-controlled tightening experience. The built-in transducer and torque-angle feature guarantee maximum precision and accuracy.

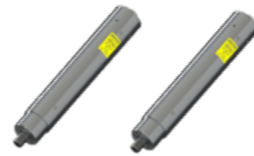
Perfect for automatic machines

KDS CA transducerized screwdrivers are very easy to install on robots, automatic machines and autofeeding systems. KDS CA/FN models are supplied with flange and telescopic spindle specifically designed for demanding applications. Models with 90° angle heads for hard-to-reach screws are also available.

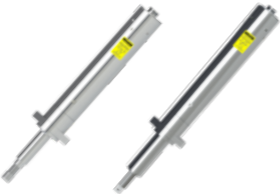
Designed for Industry 4.0

The K-Ducer series screwdrivers guarantee total traceability, according to Industry 4.0 standards. Their built-in LED signals provide immediate feedback on each tightening process. KDS screwdrivers work in combination with KDU control units to collect and analyse detailed assembly information. Integrating the K-Ducer in your smart factory will be effortless, thanks to the built-in Modbus TCP and Open Protocol connectivity. The built-in transducer continuously reads torque and screw position and sends the collected data to the KDU control unit for analysis (more information on KDU features on page 12).

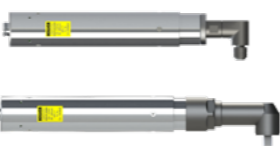
Available housings



ALUMINIUM BODY (KDS-PL CA) – Specifically designed for automation. Easy to install on any machine or robot.



ALUMINIUM BODY WITH FLANGE MOUNT (KDS-PL CA/FN) – Ideal for automated high volume/high duty applications. Flange and telescopic spindle available together or separately.



ANGLE MODELS (KDS-PL CA/ANG) Models for automation, with angle head attached for hard-to-reach screws.



Aluminium housing KDS Screwdrivers

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Weight kg	Bit Drive
165150	KDS-NT70CA	0.05 - 0.7	20 - 700	221 x 27	0.3	Hex 1/4"
165150/HM	KDS-NT70CA/HM	0.05 - 0.7	20 - 700	221 x 27	0.3	Mezzaluna 4 mm
165151	KDS-NT120CA	0.2 - 1.2	20 - 430	221 x 27	0.3	Hex 1/4"
165151/HM	KDS-NT120CA/HM	0.2 - 1.2	20 - 430	221 x 27	0.3	Mezzaluna 4 mm
175115	KDS-MT1.5CA	0.1 - 1.5	50 - 850	237 x 40	0.9	Hex 1/4"
135103	KDS-PL3CA	0.4 - 3	50 - 1800	248 x 40	0.9	Hex 1/4"
135106	KDS-PL6CA	0.5 - 6	50 - 850	248 x 40	0.9	Hex 1/4"
135110	KDS-PL10CA	0.8 - 10	50 - 600	248 x 40	0.9	Hex 1/4"
135115	KDS-PL15CA	0.5 - 15	50 - 320	248 x 40	0.9	Hex 1/4"
135120	KDS-PL20CA	2 - 20	20 - 210	297 x 48	1.3	Sq 3/8"
135135	KDS-PL35CA	3 - 35	20 - 140	318 x 57	1.8	Sq 3/8"
135150	KDS-PL50CA	5 - 50	20 - 90	322 x 57	1.8	Sq 1/2"

Aluminium housing KDS Screwdrivers with flange mount

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Weight kg	Bit Drive
165151/FN	KDS-NT120CA/FN	0.2 - 1.2	20 - 430	316 x 40	1.1	Hex 1/4"
175115/FN	KDS-MT1.5CA/FN	0.1 - 1.5	50 - 850	316 x 40	1.1	Hex 1/4"
135103/FN-1/4	KDS-PL3CA/FN-1/4	0.4 - 3	50 - 1800	350 x 40	1.1	Hex 1/4"
135106/FN	KDS-PL6CA/FN	0.5 - 6	50 - 850	350 x 40	1.1	Sq 3/8"
135106/FN-1/4	KDS-PL6CA/FN-1/4	0.5 - 6	50 - 850	350 x 40	1.1	Hex 1/4"
135110/FN	KDS-PL10CA/FN	0.8 - 10	50 - 600	350 x 40	1.1	Sq 3/8"
135110/FN-1/4	KDS-PL10CA/FN-1/4	0.8 - 10	50 - 600	350 x 40	1.1	Hex 1/4"
135115/FN	KDS-PL15CA/FN	0.5 - 15	50 - 320	350 x 40	1.1	Sq 3/8"
135115/FN-1/4	KDS-PL15CA/FN-1/4	0.5 - 15	50 - 320	350 x 40	1.1	Hex 1/4"
135120/FN	KDS-PL20CA/FN	2 - 20	20 - 210	383 x 48	1.6	Sq 3/8"
135135/FN	KDS-PL35CA/FN	3 - 35	20 - 140	409 x 57	2.1	Sq 3/8"
135150/FN	KDS-PL50CA/FN	5 - 50	20 - 90	420 x 43	2.3	Sq 1/2"

Aluminium housing KDS Screwdrivers with angle head

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Weight kg	Bit Drive
135103/A	KDS-PL3CA/ANG	0.4 - 3	50 - 1800	280 x 40	0.7	Hex 1/4"
135106/A	KDS-PL6CA/ANG	0.5 - 5.5	50 - 850	280 x 40	0.7	Hex 1/4"
135110/A	KDS-PL10CA/ANG	0.8 - 9	50 - 600	280 x 40	0.7	Hex 1/4"
135115/A	KDS-PL15CA/ANG	0.5 - 12	50 - 320	280 x 40	0.9	Hex 1/4"

Disegni 2D e 3D disponibili su kolver.com // **IMPORTANTE: È sconsigliato l'uso continuo oltre l'80% del campo di coppia.**

Gli avvitatori KDS lavorano in combinazione con le unità di controllo serie KDU. Ulteriori informazioni a pagina 12.



Current-controlled Screwdrivers for Automation | Torque range 0.02 – 50 Nm

Kolver's CA screwdrivers are designed for automated and fixtured applications. Whether you're working with a robot or adapting your assembly line to Industry 4.0 standards, we have the right solution for automation in all its forms.

Perfect for automatic machines

Our CA screwdrivers are supplied in an aluminium body for a quick and easy integration with automatic machines and screwfeeding systems. PLUTO and MITO tools in CA/FN version are equipped with a flange mount and reciprocating spindle for high volume/high duty applications.

Robotic applications

Our CA screwdrivers can be easily interfaced with robots. The controller connects to robots to determine screw speed, torque and time out, and sends a signal to the robot when the screw reaches the specified torque.

The Torque/Angle Models

Automation requires accurate torque controlling techniques. TA automated systems feature advanced monitoring strategies such as torque and rotation angle of the screw, for precise torque and angle control on all automated operations.

Plenty of options

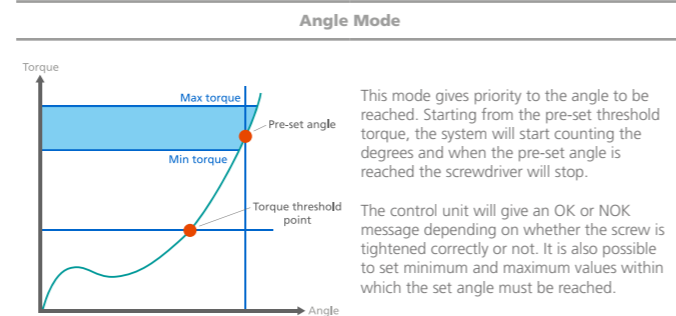
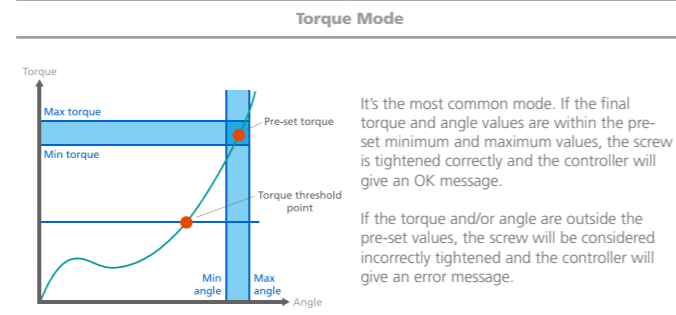
PLUTO, MITO and NATO automated torque & angle screwdrivers cover a wide torque range of 0.1-50 Nm: choose the tool that best suits your application and set the desired working cycle through TOP/TA control units. You can set 8 independent programs either directly on control unit or remotely.

Industry 4.0

Interconnection, automatic control and continuous monitoring are fundamental aspects of Industry 4.0. Simply connect the screwdriver controller to your PLC, robot or machine through the proper connectors to manage input/output signals such as start, stop, error and more.

You can also get data reports of the full tightening procedure on advanced control units like EDU2AE/TOP/E and EDU2AE/TOP/TA.

Torque and Angle Functionality



Aluminium housing Screwdrivers

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Weight kg	Bit Drive
130303	PLUTO3CA	0.5 - 2.5	370 - 1300	168 x 40	0.50	Hex 1/4"
133206	PLUTO6CA	0.85 - 6	200 - 850	168 x 40	0.50	Hex 1/4"
133211/N	PLUTO10CA/N	1.5 - 10	110 - 600	168 x 40	0.50	Hex 1/4"
133216/N	PLUTO15CA/N	2.0 - 15	60 - 320	168 x 40	0.50	Hex 1/4"
133221	PLUTO20CA	3.0 - 20	50 - 200	232 x 47	1.10	Sq 3/8"
133236	PLUTO35CA	3.0 - 35	40 - 140	247 x 57	1.50	Sq 3/8"
133250	PLUTO50CA	5.0 - 50	20 - 90	252 x 57	1.50	Sq 1/2"

Aluminium housing Screwdrivers with flange mount

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Weight kg	Bit Drive
130303/FN2	PLUTO3CA/FN2	0.5 - 2.5	370 - 1300	268 x 40	0.70	Sq 3/8"
130303/FN2/1-4	PLUTO3CA/FN2/1-4	0.5 - 2.5	370 - 1300	247 x 40	0.70	Hex 1/4"
133206/FN2	PLUTO6CA/FN2	0.85 - 6	200 - 850	268 x 40	0.70	Sq 3/8"
133206/FN2/1-4	PLUTO6CA/FN2/1-4	0.85 - 6	200 - 850	247 x 40	0.70	Hex 1/4"
133211/FN2	PLUTO10CA/FN2	1.5 - 10	110 - 600	268 x 40	0.70	Sq 3/8"
133211/FN2/1-4	PLUTO10CA/FN2/1-4	1.5 - 10	110 - 600	247 x 40	0.70	Hex 1/4"
133216/FN2	PLUTO15CA/FN2	2.0 - 15	60 - 320	268 x 40	0.70	Sq 3/8"
133221/FN	PLUTO20CA/FN	3.0 - 20	50 - 200	323 x 47	1.35	Sq 3/8"
133236/FN	PLUTO35CA/FN	3.0 - 35	40 - 140	338 x 57	1.95	Sq 3/8"
133250/FN	PLUTO50CA/FN	5.0 - 50	20 - 90	351 x 57	1.95	Sq 1/2"

Aluminium housing TA Screwdrivers

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Weight kg	Bit Drive
163015/TA	NATO15CA/TA	0.02 - 0.27	100 - 700	150 x 25	0.18	Half moon 4 mm
163050/TA	NATO50CA/TA	0.05 - 0.7	50 - 700	150 x 25	0.18	Hex 1/4"
170016/TA	MITO15CA/TA	0.4 - 1.5	450 - 850	193 x 32	0.36	Hex 1/4"
130303/TA	PLUTO3CA/TA	0.5 - 2.5	370 - 1300	168 x 40	0.50	Hex 1/4"
133206/TA	PLUTO6CA/TA	0.85 - 6	200 - 850	168 x 40	0.50	Hex 1/4"
133211/TA	PLUTO10CA/TA	1.5 - 10	110 - 600	168 x 40	0.50	Hex 1/4"
133216/TA	PLUTO15CA/TA	2.0 - 15	60 - 320	168 x 40	0.50	Hex 1/4"
133221/TA	PLUTO20CA/TA	3.0 - 20	50 - 200	232 x 47	1.10	Sq 3/8"
133236/TA	PLUTO35CA/TA	3.0 - 35	40 - 140	247 x 57	1.50	Sq 3/8"
133250/TA	PLUTO50CA/TA	5.0 - 50	20 - 90	252 x 57	1.50	Sq 1/2"

Aluminium housing TA Screwdrivers with flange mount

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Weight kg	Bit Drive
170016/FN/TA	MITO15CA/FN/TA	0.4 - 1.5	450 - 850	271 x 32	0.40	Hex 1/4"
130303/FN2/TA	PLUTO3CA/FN2/TA	0.5 - 2.5	370 - 1300	268 x 40	0.70	Sq 3/8"
130303/FN2/TA/1-4	PLUTO3CA/FN2/TA/1-4	0.5 - 2.5	370 - 1300	247 x 40	0.70	Hex 1/4"
133206/FN2/TA	PLUTO6CA/FN2/TA	0.85 - 6	200 - 850	268 x 40	0.70	Sq 3/8"
133206/FN2/TA/1-4	PLUTO6CA/FN2/TA/1-4	0.85 - 6	200 - 850	247 x 40	0.70	Hex 1/4"
133211/FN2/TA	PLUTO10CA/FN2/TA	1.5 - 10	110 - 600	268 x 40	0.70	Sq 3/8"
133211/FN2/TA/1-4	PLUTO10CA/FN2/TA/1-4	1.5 - 10	110 - 600	247 x 40	0.70	Hex 1/4"
133216/FN2/TA	PLUTO15CA/FN2/TA	2.0 - 15	60 - 320	268 x 40	0.70	Sq 3/8"
133221/FN/TA	PLUTO20CA/FN/TA	3.0 - 20	50 - 200	323 x 47	1.35	Sq 3/8"
133236/FN/TA	PLUTO35CA/FN/TA	3.0 - 35	40 - 140	338 x 57	1.95	Sq 3/8"
133250/FN/TA	PLUTO50CA/FN/TA	5.0 - 50	20 - 90	351 x 57	1.95	Sq 1/2"

Control units

Code	Model	Torque & Angle	Single Program	Multitorque	Serial Port	USB Port	PC Software	Weight kg	Dimensions mm
032000/HPRO	EDU2AE/HPRO		•		•			2.40	195 x 170 x 110
032000/TOP/E	EDU2AE/TOP/E			•		•	•	2.50	190 x 205 x 120
034000/HPRO/TA	EDU2AE/HPRO/TA	•	•		•			2.40	195 x 170 x 110
031000/TOP/NT/TA	EDU2AE/TOP/NT/TA	•		•		•	•	2.00	190 x 205 x 120
034000/TOP/TA	EDU2AE/TOP/TA	•		•		•	•	2.50	190 x 205 x 120



KBL Screwdrivers for Automation | Torque range 0.04 – 4 Nm

KBL CA Screwdrivers combine state-of-the-art brushless motors with an aluminium housing for quick and easy installation on robots and automatic machines.

Designed for automation

KBL CA tools are supplied in an aluminium body for a quick and easy integration with automatic machines and screw feeding systems. KBL tools in CA/FN version are equipped with a flange mount and reciprocating spindle for high-intensity applications.

Easy to install and operate

Each KBL CA screwdriver works in combination with an EDU1BL/SG control unit. Its electronic control circuit cuts the power supply to the screwdriver motor in response to the clutch action, as soon as the pre-set torque has been reached. KBL's torque clutch only needs to be set once and guarantees accurate repeatability on any kind of joint.

Industry 4.0 with KBL

Transitioning to Industry 4.0 is easy with KBL CA screwdrivers. They can be easily connected to robots or automatic machines through their EDU 1BL/SG controller's proper connectors to manage input/output signals such as start, stop, error and more.

No maintenance required

Automation requires tools capable of keeping high quality standards, even on heavy-duty applications. KBL Screwdrivers combine Swiss brushless motors with magnetic clutch switches for a real maintenance-free solution. The absence of maintenance operations guarantees high productive continuity.

For clean-room environments

KBL screwdrivers are perfect for automated applications requiring clean-room standards. No brushes means zero emissions of carbon dust or other pollutants into the working environment, which guarantees high-quality assembly on any joint.

Available Housings



ALUMINIUM BODY (KBL CA) – Specifically designed for automation. Easy to install on any machine or robot. Also available with autoreverse feature (KBL FR/AR), best used with RIV HD riveting heads.



ALUMINIUM BODY WITH FLANGE MOUNT (KBL CA/FN) – Ideal for automated high volume/high duty applications. Flange and telescopic spindle available together or separately.



Robotic application
SCAN TO WATCH



ESD-safe housing



Aluminium housing KBL Screwdrivers

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Weight kg	Bit Drive
190004/CA	KBL04FR/CA	0.04 - 0.4	700 - 1150	257 x 40	0.60	Hex 1/4"
190015/CA	KBL15FR/CA	0.4 - 1.5	700 - 1150	257 x 40	0.60	Hex 1/4"
190030/CA	KBL30FR/CA	0.7 - 3	700 - 1150	264 x 40	0.75	Hex 1/4"
190040/CA	KBL40FR/CA	0.9 - 4	400 - 700	264 x 40	0.75	Hex 1/4"

Aluminium housing KBL Screwdrivers with flange mount

Code	Model	Torque Nm	RPM min-max	Dimensions mm	Weight kg	Bit Drive
190004/CA/FN	KBL04FR/CA/FN	0.04 - 0.4	700 - 1150	330 x 40	0.65	Hex 1/4"
190015/CA/FN	KBL15FR/CA/FN	0.4 - 1.5	700 - 1150	330 x 40	0.65	Hex 1/4"
190030/CA/FN	KBL30FR/CA/FN	0.7 - 3	700 - 1150	338 x 40	0.80	Hex 1/4"
190040/CA/FN	KBL40FR/CA/FN	0.9 - 4	400 - 700	338 x 40	0.80	Hex 1/4"

Control unit for KBL CA Screwdrivers

Code	Model	Settable Speed	Ramp Option	I/O Signals	Serial Print	Screw Count	Min-Max Run Time	Weight kg	Dimensions mm
003000/SG	EDU1BL/SG	•	•	•	with ACE	with ACE	with ACE	0.60	138 x 118 x 67

2D and 3D drawings available on kolver.com

IMPORTANT: Continuous use over 80% of torque range is not recommended.