

PERMA-CAL® INDUSTRIES, INC.



PROCESS GAUGES

GEARLESS, DIRECT DRIVE PRESSURE GAUGES

Designed to perform on any application

ADVANTAGES

ONE MOVING PART

Unmatched vibration, pulsation and shock performance.No linkages, springs, gears, or liquid fill to wear, break or leak.

OOPS! PROOF

Proof pressure (over-pressure) of 150% F.S. exceeds industry standards. Survives the day to day beatings of an unpredictable industrial environment.

TEMPERATURE HERO

Trusted in extremes from -65°F up to 600°F media.

Accuracy is 25% less affected by temp fluctuations.

Inconel Element = Low Coefficient of Thermal Expansion

AEROSPACE QUALITY | MILITARY TRUSTED

Direct Drive is demanded on critical applications.

The same military grade Direct Drive technology used in our Aerospace and Military designs is used in our industrial gauges for commercial applications.

MINI-SEAL COMPATIBILITY

Requires 85% less fill fluid than the competition. Accuracy is 50% less affected by temps above 68°F.

Low volume design enables performance on mini-diaphragm seals providing performance advantages and cost savings.

Lifetime Limited Warranty

ACCURACY (Ref. @ 68°F, ±2°F) ±0.5% F.S. at M.S. / ±1.0% F.S.

±0.5% F.S. (Grade 2A)

RANGE AVAILABILITY

Vacuum – 15,000 psi (or equivalent) Single Scale, Dual Scale, Vacuum and Compound psi, bar, kPa, MPa, kg/cm², inHg, mmHg

DIAL

Stainless Steel, Powder Coated Finish Standard: White with Black Markings

Ray Series: Neon Yellow, Black Markings, Red Pointer

POINTER

WINDOW

Acrylic Anodized Aluminum Tempered Glass Zero-adjustable







CONNECTION

316 SS or Monel ¼ or ½ NPT (other options available) Welded Mini-Seal (316 SS or Hastelloy C-276)

WETTED PARTS

Inconel X-750 300-series SS Silver Braze (nickel available)

BURST PRESSURE

500% F.S. pressure or 25,000 psi

PROOF PRESSURE

150% F.S. for gauges \leq 5,000 psi 125% F.S. for gauges \geq 5,000 psi

CUSTOMIZATION AVAILABLE. CONTACT THE FACTORY.

ABS PLASTIC

COLORS

Black, Blue, Green, Red, White, Yellow (availability varies by size)

OPERATING TEMPERATURE

Process: -65°F to 250°F **Ambient:** -65°F to 190°F



2.5", 4.5", 6", 8.5" Front Flange



2.5", 4.5", 6" No Flange



2.5", 4.5", 6" Rear Flange



3.5", 4.5" Turret

METAL

MILITARY GRADE

HIGH TEMP

High performance cases providing extreme temperature, chemical and shock resistance.



2.5" No Flange Aluminum



4.5" No Flange SS Case, Alum. Ring



4.5" No Flange Stainless Steel



3.5", 4.5", 8.5" Rear Flange Aluminum/Skydrol



4.5" Turret Glass-Filled Nylon

COLORS

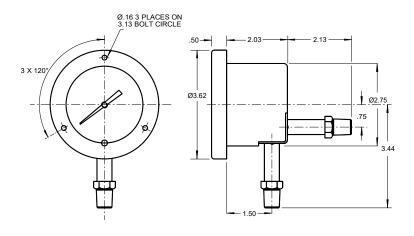
SS and Aluminum: Powder Coated Finish (specify color) **Skydrol:** Purple Anodized Ring, Unpainted Case **Glass-Filled Nylon:** Available in yellow only

OPERATING TEMPERATURE

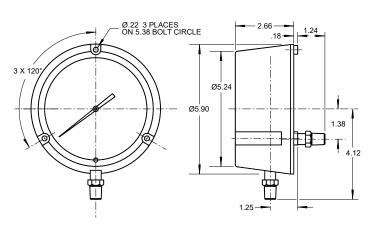
Process: -65°F to 600°F **Ambient:** -65°F to 400°F

CALIBRATION CERTIFICATE AVAILABLE.

DIMENSIONAL SPECS (common sizes)



2.5" Front Flange



4.5" Turret