



Primacs^{SNC-100}

Carbon and Nitrogen Analyzer



Skalar 

your partner in chemistry automation

The Primacs^{SNC-100} TOC / TN analyzer

A flexible solid sample analyzer with integrated 100-position autosampler for determination of Nitrogen (N) / Protein, Total Carbon (TC), Total Elemental Carbon (TEC), Total Inorganic Carbon (TIC) & Total Organic Carbon (TOC).

The analyzer provides fast, accurate and low level analysis for these parameters in applications such as soil & plant, sludges & sediments, animal feed & grain, food, malt, fertilizer etc.

The Primacs^{SNC-100} contains a large integrated 100 position autosampler and is covered with a transparent lid. The sampler can analyze large daily sample loads in one batch. The sample rack is removable and re-usable ceramic crucibles are used for sample weights up to 3 g of solid material. The samples are introduced in the analyzer through a unique vertical sample introduction system. Sample ashes remain in the crucible after the analysis and are taken out of the instrument with removal of the crucible. This avoids sample ash build-up in the combustion zone and therefore reduces maintenance.



High temperature combustion with Non Dispersive Infrared detection (NDIR) is used for the analysis of TOC, TEC and TIC. The temperature settings are variable and a special temperature ramping program allows the analysis of TEC also called Residual Oxidizable Carbon (ROC) according to DIN 19539. TIC can also be analyzed separately using automatic acidification and purging.

The determination of TN / Protein is based upon DUMAS methodology and detection with Thermal Conductivity Detection (TCD). The Dumas technique for TN analysis is a fast and environmental friendly alternative for the Kjeldahl classical technology.

The analyzer uses various control systems to guarantee correct operation and accurate results such as:

- An internal active temperature stabilization system, which eliminates influences of room temperature
- An automated control system, for checking gas flow & pressure in the system

The system is delivered with a very practical and flexible software package, with pre-installed method files, user definable sample table set up and integrated QC features.

Applications

Skalar has developed applications for a variety of industries. Our comprehensive applications library provides a large selection of standardized references.



Soil & Plant

Soil testing is carried out to determine the level of nutrients in soil available for plants. Nitrogen is the most important element for plant development and carbon is essential for soil structure, energy for biological processes and provision of nutrients. With Skalar's Primacs^{SNC-100} analyzer the determination of TN, TC, IC and TOC can be performed rapidly and easily.



Food & Animal feed

Animal feed and other food products are analyzed for several reasons, such as monitoring product quality and compliancy with official regulations. Also the analysis of protein, through the measurement of Nitrogen, is used as a marker for the nutritional quality of food products. The Primacs^{SNC-100} is the perfect solution for accurate and rapid testing in laboratories, processing a wide variety of nutritional samples.



Waste management

In waste management, it is sometimes necessary to differentiate between the different carbon fractions such as TOC, TEC and TIC in a sample. High TOC levels in the soil prevent the anaerobic digestion process and limit the Nitrogen enrichment in the subsoil. Via the traditional high temperature combustion or the acidification method, the TOC value determined is the sum of TOC + TEC, instead of TOC only. The Primacs^{SNC-100} offers a special temperature ramping program allowing for the analysis of TOC, TEC and TIC separately, according to DIN 195391 which perfectly suits this application.



Sludges & Sediments

In waste samples such as sludge, Nitrogen and Carbon analysis is important for pollution control. Ammonium, Nitrate, Nitrite and other Nitrogen compounds can serve as a nutrient source for troublesome water organisms. The Primacs^{SNC-100} offers a fast and consistent determination of Nitrogen and Carbon levels simultaneously.

Other applications include:
Grain & Seed, Malt and Fertilizer.

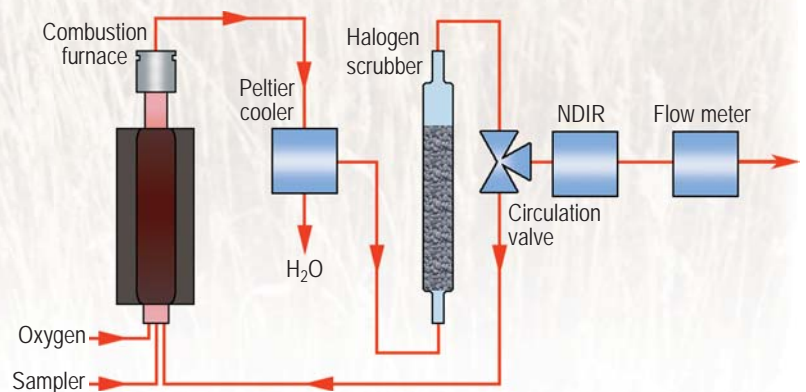
Principle of operation TC & TN analysis

For the determination of various types of Carbon and Nitrogen / Protein different analysis and detection methods are used in the analyzer.

The individual processes are described below, but can be combined in one unit:

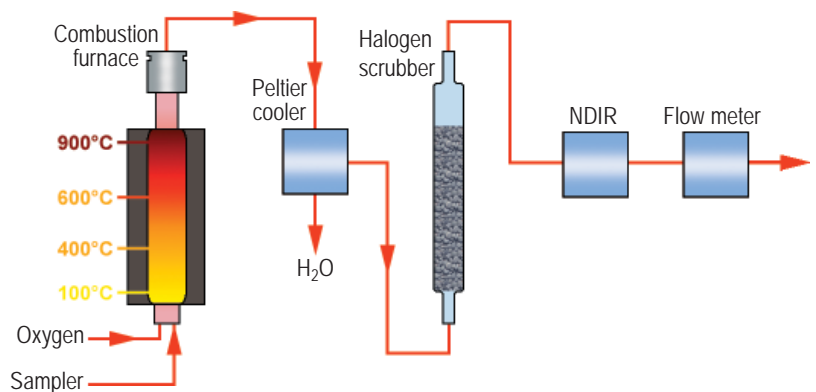
1. TC – by high temperature combustion

In the combustion furnace carbon is completely oxidized to CO_2 , by continuously circulating the sample through the combustion furnace. The CO_2 is measured by Non Dispersive Infrared detection (NDIR) for Total Carbon.



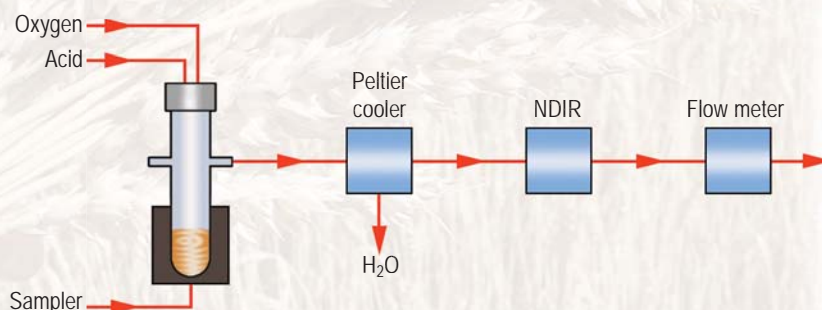
2. OC, EC, IC – by Temperature dependent differentiation according to DIN 19539

In case different C fractions need to be determined, samples are positioned at different heights in the combustion furnace. Each height has a different temperature. The first peak measured at 450 °C is the OC value, the second peak at 600 °C is the EC value and the last value at 900 °C is for IC. The advantage of this patented Skalar technique is that it is very fast, because there is no need to heat or cool down the furnace.



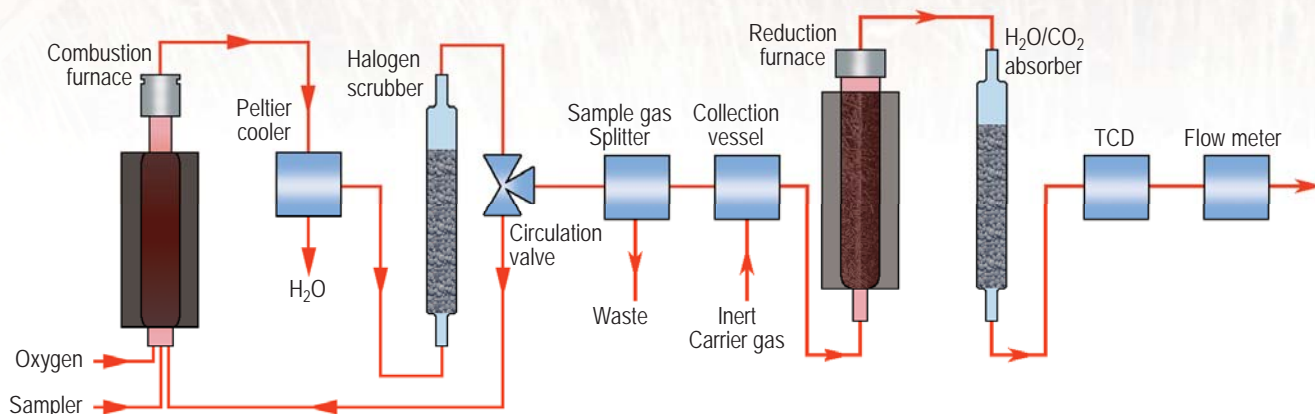
3. IC – by acidification

The samples are introduced in the IC reactor at 150°C. Phosphoric acid is automatically added to the sample. Carbonates are converted into CO₂. The CO₂ is purged by a carrier gas and measured by Non Dispersive Infrared detection (NDIR).



4. TN – by high temperature combustion according to Dumas methodology

In the combustion furnace, Nitrogen is converted into N_xO_y in presence of Oxygen. In the reduction furnace all Nitrogen is reduced to N₂. The N₂ gas is measured by Thermal Conductivity Detection (TCD).



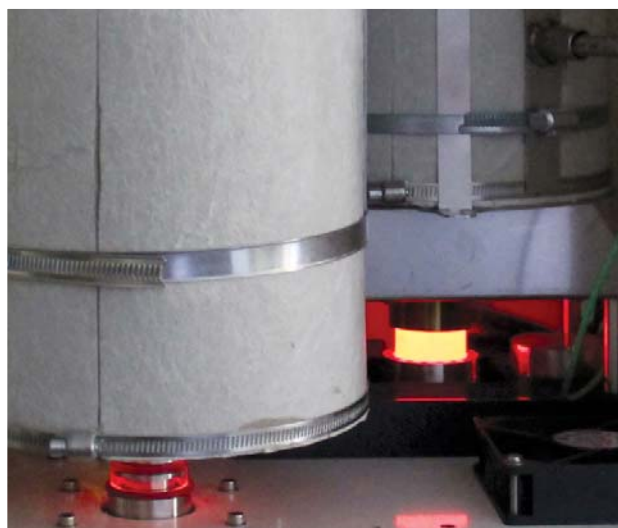
Typical Primacs^{SNC-100} configurations

The inside of the Primacs^{SNC-100} analyzer is flexible in construction. Depending on the requirement of the laboratory, a suitable configuration can be selected. Skalar offers in total 10 different models.

TC / IC / TOC / TN analyzer
- perfect for soil applications

TN analyzer
- suitable for food applications

TC / IC / EC / TN analyzer
- for waste management



Data Acquisition & Instrument Control

The Primacs^{SNC-100} analyzer is controlled by Skalar's flexible SN-Access data acquisition software.

The software is easy to set up and very user-friendly. Using pull-down menus for different actions, it allows the operator to start analysis within a few minutes.

Via pre-defined methods, the analysis settings such as oven temperature, sample time, valve settings etc. can be easily selected. An analysis table is created or imported from a text or Excel file. During analysis the table can be modified to enable the addition of priority samples also samples or sample positions can be edited or deleted.

A dual display is available during the run to monitor both the Carbon and the Nitrogen channels in real-time simultaneously. Peak information is available and editable during analysis. An analyzer control screen displays real-time information such as temperatures and detector signals, which are of major importance for reliable elemental analysis.

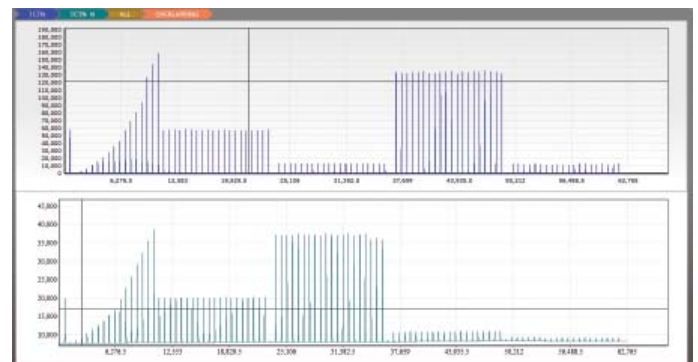
All analytical results and calibration curves can be viewed and edited in the results window. The analysis results and calibration curves can easily be printed or exported to a LIMS system in a custom made report.



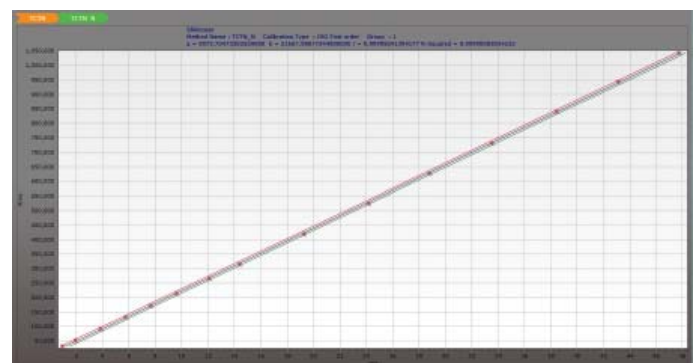
Analyzer control screen

Serial Number	Exp. Position	Sample ID	Sample Type	Comments	Weight	Peak Area	Result	Result%
1	1 A1	Blank	U		10.000	1337.5704	1.370518	3.7241794
2	1 A1	Blank	U		10.000	1337.5704	1.370518	3.7241794
3	1 A1	mg EDTA	U		10.000	3908.7908	3.9087908	94.91121
4	1 A1	mg EDTA	U		10.000	7938.8808	7.9388808	18.72812
5	1 A1	mg EDTA	U		45.200	127451.7254	12.74517254	41.26894
6	1 A1	mg EDTA	U		35.000	211713.7018	21.17137018	43.70129
7	1 A1	mg EDTA	U		70.000	405333.0882	40.53330882	41.60861
8	1 A1	mg EDTA	U		100.040	581505.7254	58.15057254	41.63364
9	1 A1	mg EDTA	U		134.760	481379.7918	58.17147918	41.18078
10	1 A1	mg EDTA	U		160.000	370780.8808	46.02261808	38.88889
11	11 A11	mg EDTA	U		324.000	78902.0108	30.021108	38.00024
12	11 A11	mg EDTA	U		251.180	797252.7618	25.42127618	35.00000
13	11 A11	mg EDTA	U		400.000	1179979.8882	11.79979882	38.00079
14	14 A14	mg EDTA	U		444.070	1344855.3808	34.188508	41.07462
15	15 A15	mg EDTA	U		402.000	3916805.3808	39.168053808	41.18052
16	16 A16	mg EDTA	U		645.000	5881628.8808	58.816288808	41.06782
17	17 A17	mg EDTA	U		400.750	3270452.8808	32.704528808	41.04976
18	18 A18	Cv EDTA-1	U		200.000	74944.2258	60.792258	41.27881
19	18 A18	Cv EDTA-2	U		300.840	77048.7498	75.520492	35.48951
20	18 A18	Cv EDTA-3	U		188.000	784882.2708	18.48822708	38.31822
21	21 A21	Cv EDTA-4	U		170.000	78944.0008	78.25214	38.04684
22	22 A22	Cv EDTA-5	U		300.150	781871.7408	60.093148	40.78328
23	23 A23	Cv EDTA-6	U		188.000	789112.2708	18.224808	38.27881
24	24 A24	Cv EDTA-7	U		198.580	77028.1808	78.060208	40.08882
25	25 A25	Cv EDTA-8	U		298.150	78908.7908	78.149708	35.79078
26	26 A26	Cv EDTA-9	U		200.100	78488.8808	78.228808	38.31828
27	27 A27	Cv EDTA-10	U		148.530	77480.0508	78.78811	41.17661
28	28 A28	Cv EDTA-11	U		298.140	78205.3808	78.20951	35.48848
29	28 A28	Cv EDTA-12	U		400.070	78918.8808	40.08982	40.81488
30	38 A30	Cv EDTA-13	U		198.530	77160.2108	78.43472	38.30221
31	31 A31	Cv EDTA-14	U		298.760	770715.3808	78.22370	40.84887
32	38 A32	Cv EDTA-15	U		300.000	78908.8808	78.90882	38.34887
33	38 A33	Cv EDTA-16	U		300.000	77094.1808	78.18844	38.34887

Analysis results



Graphic analysis results



Calibration screen

SN-ACCESS SOFTWARE FEATURES

- Table wizard, for quick set up of the sample workload
- User defined alarm levels for safe and unattended operation
- User defined access levels to prevent unauthorized actions
- Separate raw data file storage
- Real-time graphs of analysis integration data for calibration
- Dual or single screen views of Carbon and Nitrogen
- Availability of peak editing mode, during or after analysis, for optimizing analysis data before reporting
- Export of analyzed data to other locations and to LIMS systems
- Storage of calibration curves and automatic "best curve" selection

Other Skalar TOC / TN Analyzers

Solid samples

Primacs^{SLC} TC / TIC / TOC analyzer

The Primacs^{SLC} provides Carbon analysis on solid materials. Based on a dual furnace design, the system is capable of performing fast, reliable and separate determinations of TC and TIC without sample pretreatment. The TOC is automatically calculated ($TOC = TC - TIC$).



Primacs^{MCS} TOC analyzer

The Primacs^{MCS} analyzer provides TOC analysis on solid materials. The analyzer is designed as an add-on module and operates in combination with the Formacs^{HT/LT} TOC analyzer. It allows for the analysis of TC, IC and TOC.

Liquid samples

Formacs^{HT} TOC analyzer

The Formacs^{HT} TOC analyzer provides a fast and reliable analysis of Total Organic Carbon (TOC) in liquid samples using high temperature catalytic combustion. The unit is designed to measure TC, IC, TOC, NPOC, POC and DOC in water samples. The instrument is customized for the sample type and optimized from a range of different catalysts.



Formacs^{HT-I} TOC analyzer

The Formacs^{HT-I} TOC/TN analyzers provide fast, reliable analysis of TOC and TN in liquid samples by direct sample injection in a high temperature catalytic combustion furnace. The units are especially designed for particulate laden samples (suspensions), but can handle the concentration of nitrogen and/or carbon fractions from various other sample matrices.

Formacs^{TN} TN analyzer

A TN detector is available as an addition to the Formacs^{HT} analyzer for TN analysis using a chemiluminescence detector in combination with high temperature oxidation. Optionally the Formacs^{TN} can be extended for $NO_3 + NO_2$ analysis using Skalar's unique NN reactor.



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