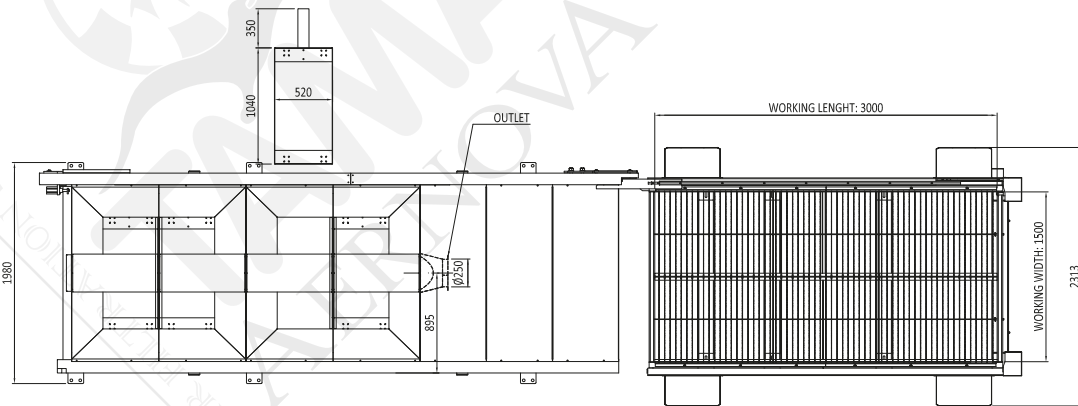
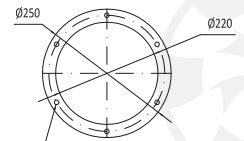
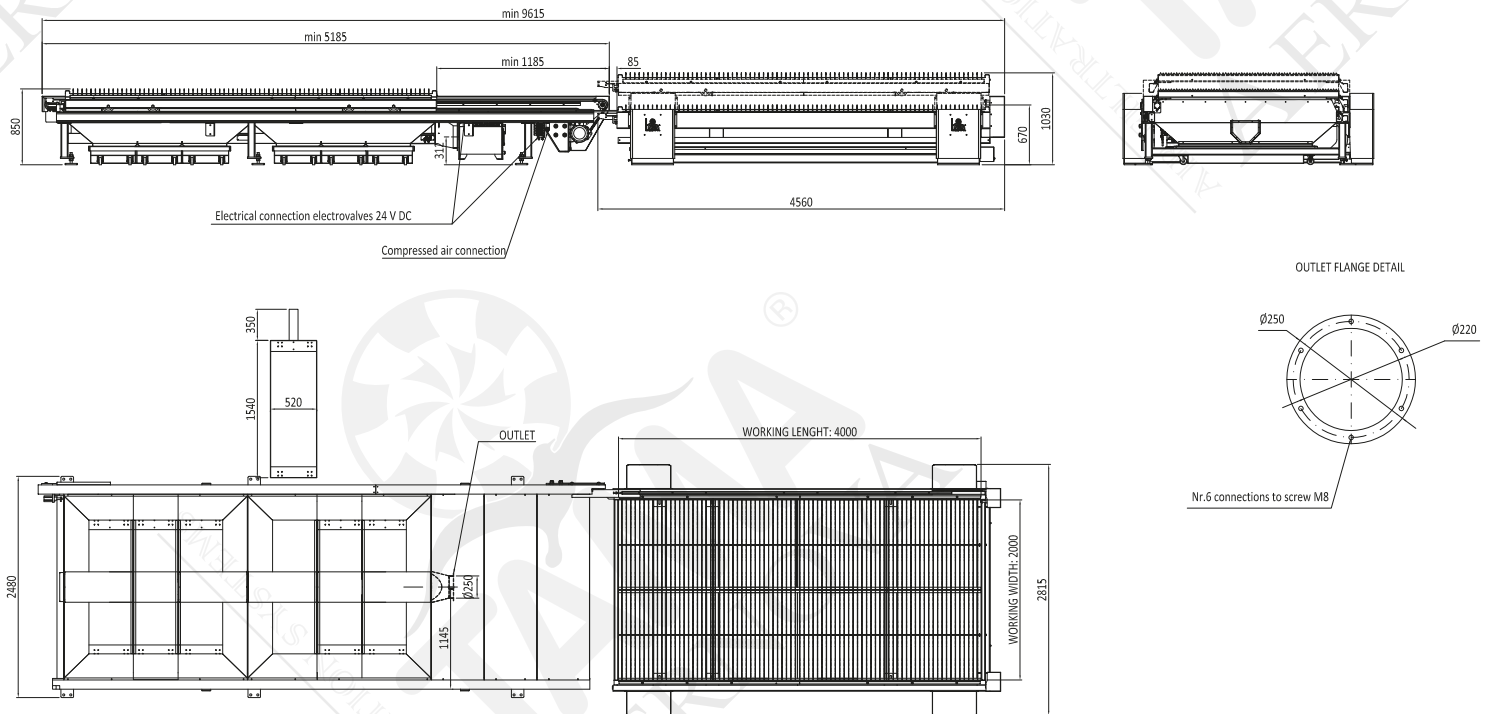


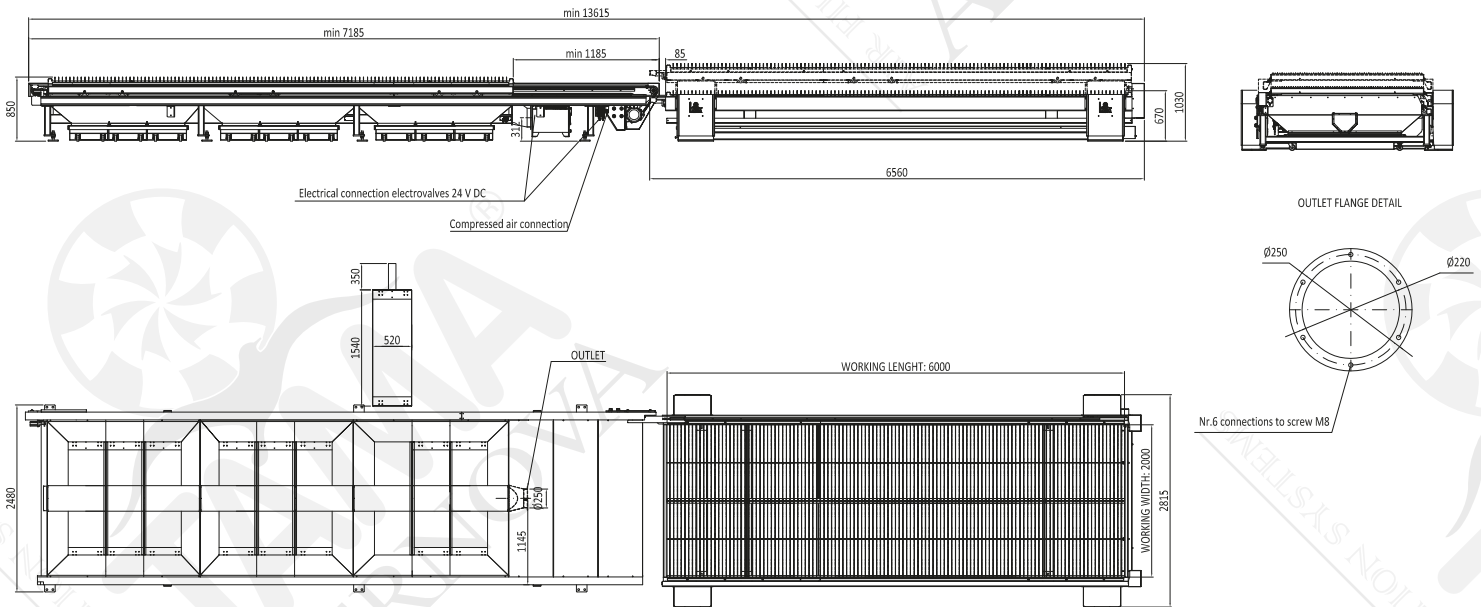
OUTLET FLANGE DETAIL



TECHNICAL SPECIFICATIONS		
ITEM CODE	LCT 1500x3000	
Metal sheet width	mm	1500
Metal sheet length	mm	3000
Suction channels	nr	1
Weight	kg	2800
Swap pallet motor electric feeding	400 V 50 Hz	
Hydraulic unit electric feeding	400 V 50 Hz	
Brake electric feeding	230 V AC	
Electric feeding of table cylinders valves	24 V DC	
Electric feeding of cylindric valves for shuttle stop	24 V DC	
Electric feeding of hydraulic unit valves	24 V DC	
Electric feeding of position sensors	24 V DC	
Nominal power of swapping pallet motor	kW	1.5
Nominal power of hydraulic unit motor	kW	3
Pneumatic feeding (ISO Class 2.4.1 according 8573-1:2010)	mm	Ø8
Max level of compressed air	bar	5
Compressed air consumption	NI/activation	0.6
Hydraulic unit oil tank capacity	l	30
Number of slag containers	nr	4
PERFORMANCE CHARACTERISTICS		
Minimum time of swapping pallet cycle	sec	30
Max thickness of metal sheet	mm	25
Max load allowed	kg/m <sup>2</sup>	200



TECHNICAL SPECIFICATIONS		
ITEM CODE	LCT 2000x4000	
Metal sheet width	mm	2000
Metal sheet length	mm	4000
Suction channels	nr	1
Weight	kg	4200
Swap pallet motor electric feeding	400 V 50 Hz	
Hydraulic unit electric feeding	400 V 50 Hz	
Brake electric feeding	230 V AC	
Electric feeding of table cylinders valves	24 V DC	
Electric feeding of cylindric valves for shuttle stop	24 V DC	
Electric feeding of hydraulic unit valves	24 V DC	
Electric feeding of position sensors	24 V DC	
Nominal power of swapping pallet motor	kW	1.5
Nominal power of hydraulic unit motor	kW	4
Pneumatic feeding (ISO Class 2.4.1 according 8573-1:2010)	mm	Ø8
Max level of compressed air	bar	5
Compressed air consumption	Nl/activation	0.6
Hydraulic unit oil tank capacity	l	30
Number of slag containers	nr	6
PERFORMANCE CHARACTERISTICS		
Minimum time of swapping pallet cycle	sec	30
Max thickness of metal sheet	mm	25
Max load allowed	kg/m <sup>2</sup>	200



TECHNICAL SPECIFICATIONS		
ITEM CODE	LCT 2000x6000	
Metal sheet width	mm	2000
Metal sheet length	mm	6000
Suction channels	nr	1
Weight	kg	6500
Swap pallet motor electric feeding	400 V 50 Hz	
Hydraulic unit electric feeding	400 V 50 Hz	
Brake electric feeding	230 V AC	
Electric feeding of table cylinders valves	24 V DC	
Electric feeding of cylindric valves for shuttle stop	24 V DC	
Electric feeding of hydraulic unit valves	24 V DC	
Electric feeding of position sensors	24 V DC	
Nominal power of swapping pallet motor	kW	2.2
Nominal power of hydraulic unit motor	kW	4
Pneumatic feeding (ISO Class 2.4.1 according 8573-1:2010)	mm	Ø8
Max level of compressed air	bar	5
Compressed air consumption	Nl/activation	0.6
Hydraulic unit oil tank capacity	l	30
Number of slag containers	nr	9
PERFORMANCE CHARACTERISTICS		
Minimum time of swapping pallet cycle	sec	45
Max thickness of metal sheet	mm	25
Max load allowed	kg/m <sup>2</sup>	200